





# APS PlanView™

Next step for smart factory













# **PlanView**™

## **APS**

Advanced Planning & Scheduling



PlanView<sup>™</sup> APS is a simulation software for optimized planning and executing process in manufacturing line, that provides an accurate production plan which reflects changes from operation immediately.

## **Legacy System**



## Next step for smart factory



# **PlanView**™

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## PlanView™ APS features



## High efficiency

- $\cdot \ \mathsf{Simulate} \ \mathsf{various} \ \mathsf{alternatives}$
- Provide optimal efficiency through integration with FactoryView™ MES
- · Various user KPI1)



#### **Optimization**

- $\cdot$  Shorten simulation time by optimized engine
- Optimum response to lot (or batch)
   production / Continuous-flow production
   / semi-batch production



#### **Cost effective**

- $\cdot$  Easy to use, low-maintenance
- Reduce introduction period and cost by maximizing package benefits



## PlanView™ APS major function

#### **Planning**

MPS<sup>2)</sup>, CRP<sup>3)</sup>, MRP<sup>4)</sup>

Work Calendar, Leveling Production

Predict demand for resource planning





#### Scheduling

Apply schedule plan, work order objective function, and constraint formula

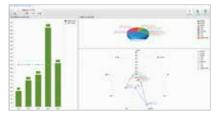
Establish / change production schedule by identifying changes in production site

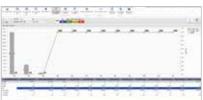




#### **KPI** Analysis

Performance analysis in comparison to plan
Simulated information analysis





<sup>&</sup>lt;sup>1)</sup> KPI: Key Performance Indicator

<sup>&</sup>lt;sup>2)</sup> MPS: Master Planning and Schedule

<sup>&</sup>lt;sup>3)</sup> CRP: Capacity Requirments Planning

<sup>&</sup>lt;sup>4)</sup> MRP : Material Requirement Planning

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## PlanView™ APS applicable industry

#### Assembly manufacturing

- Automobile, machinery, electronics, etc.

#### Single-product processing and parts manufacturing

 Automotive parts, mechanical parts, electronic components, casting, forging, molds, heat treatment, surface treatment, semiconductors / LCDs, etc.



## PlanView™ APS system requirements

Field	System requirements	Note
Operating system	Windows7 64Bit / Windows10 64Bit	
DBMS	MS-SQL	DB specifications can be discussed separately
APS SERVER	Intel Xeon 4Core above, 8Core recommended RAM 16GB above, 32GB recommended	

<sup>\*</sup>System requirements can be adjusted according to data, user, compute capacity, etc.



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